

## **PRIMAL™ ECO-16 Durable Acrylic Binder**

For Nonwovens

| Regional Product<br>Availability | Europe, Middle East and Africa   |                                 |
|----------------------------------|--|---------------------------------|
| Description                      | PRIMAL <sup>™</sup> ECO-16 Binder is a non-ionic, self-crosslinking acrylic polymer which can be used in a wide variety of textile and nonwoven applications.  |                                 |
| Typical<br>Applications          | PRIMAL <sup>™</sup> ECO-16 Binder is recommended for use in fabric finishing, in spray bonded fiberfill and as a binder in nonwoven wall-coverings.  |                                 |
| Key Features                     | <ul> <li>Easy to formulate</li> <li>Stiff hand</li> <li>Good resistance to discoloration on exposure to ultraviolet light and heat aging</li> <li>Durability to washing or dry cleaning</li> </ul>   |                                 |
| Typical Physical                 | (These properties are typical but do   | not constitute specifications.) |
| Properties                       | Property   | Value                           |
|                                  | Appearance   | Milky white liquid              |
|                                  | Solids Content   | 45,5 %                          |
|                                  | рН   | 2 - 4                           |
|                                  | Viscosity (Spindle 2, 30 rpm)  | <900 mPa.s                      |
|                                  | Тд   | 33°C                            |
|                                  | Ionic charge   | Non Ionic                       |
|                                  | Storage Stability  | Protect from freezing           |
|                                  | Туре   | Self-crosslinking               |
|                                  | Surfactant nature  | APEO free                       |
| Operating<br>Guidelines          | PRIMAL <sup>™</sup> ECO-16 Binder is a self-crosslinking polymer and thus does not require the addition of nitrogeneous or other external crosslinking agents to achieve the durability to washing and dry cleaning. If, however, a faster crosslinking rate is desirable, or less than optimal crosslinking conditions exist, an acid or latent acid catalyst may be added to speed rate of crosslinking. |                                 |
| Handling<br>Precautions          | Before using this product, consult the Material Safety Data Sheet (MSDS)/Safety Data Sheet (SDS) for details on product hazards, recommended handling precautions and product storage.   |                                 |

| Storage                    | Store products in tightly closed original containers at temperatures recommended on the product label.   |
|----------------------------|--|
| Disposal<br>Considerations | Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.  |
|                            | It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.  |
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